



Work@Height Safety

By Durganand Thakur

Why Work at Height?

Working at higher heights on complex structures like towers, roof top edges, hill tops, high rise buildings, bridges, inclined roofs, ladders, transportation machinery etc up to 20-100M is unavoidable

Working in remotest places and unmanned environment is the need of the hour

Millions of climbs every year across industries

Work at height remains one of the biggest causes of fatalities and major injuries



Know your height

Any work having fall potential of ≥ 1.8 m – flat roof without edge protection, inclined roof, fragile roof



Scenarios of Working at Height



Working over roof tops sites



Working on Pitched and inclined roofs



Scenarios of Working at Height



Working on telecom towers



Accessing high heap of soil



Accessing heights on ladders



Working on bridges



Working on silos

Who is at Risk

Anyone who is working at any place where the person could fall in absence of appropriate precaution.

E.g. – Person working at unprotected edges without anchoring himself.



Anyone not anchored to a secured or suitable anchor point is always at Risk of fall

Case study of a unfortunate fall lead to loss of life

Location &Date : Pune India on 31st July 2019

On 31st July afternoon, three members team were busy in finishing off the equipment installation optical fibre cable laying job. The victim Satish was at roof near a low height parapet wall. While other members were busy in other works. Satish role was to help in various activities like packing unpacking of boxes, cable dressing, tagging etc.

- The equipment room was located on the roof top of a 4 storied building
 - Suddenly the team members other than victim heard a thud sound and noise of some people. They came out of the work and found that the third member the Victim have fallen down and lying on the road in front of the building. Both of them informed the supervisor/project coordinator about the incident followed by emergency response. However the doctors declared him dead
 - There is no clue how the victim has fallen, however some of the observation are mentioned below
- Parapet wall height was less than 2 ft hence edge protection was not enough
 - The victim was not anchored to any secured anchor point
 - Risks like slippery floor was not captured at the time of raising the permits
 - Supervisor was not present at site during work



A precious life could have been saved by just anchoring the body with suitable support

Work at Heights Hazards

- Failure of a fragile surface.
- Unguarded holes in floors
- Failure of the elevated work platform
- Poor edge protection
- Falling object

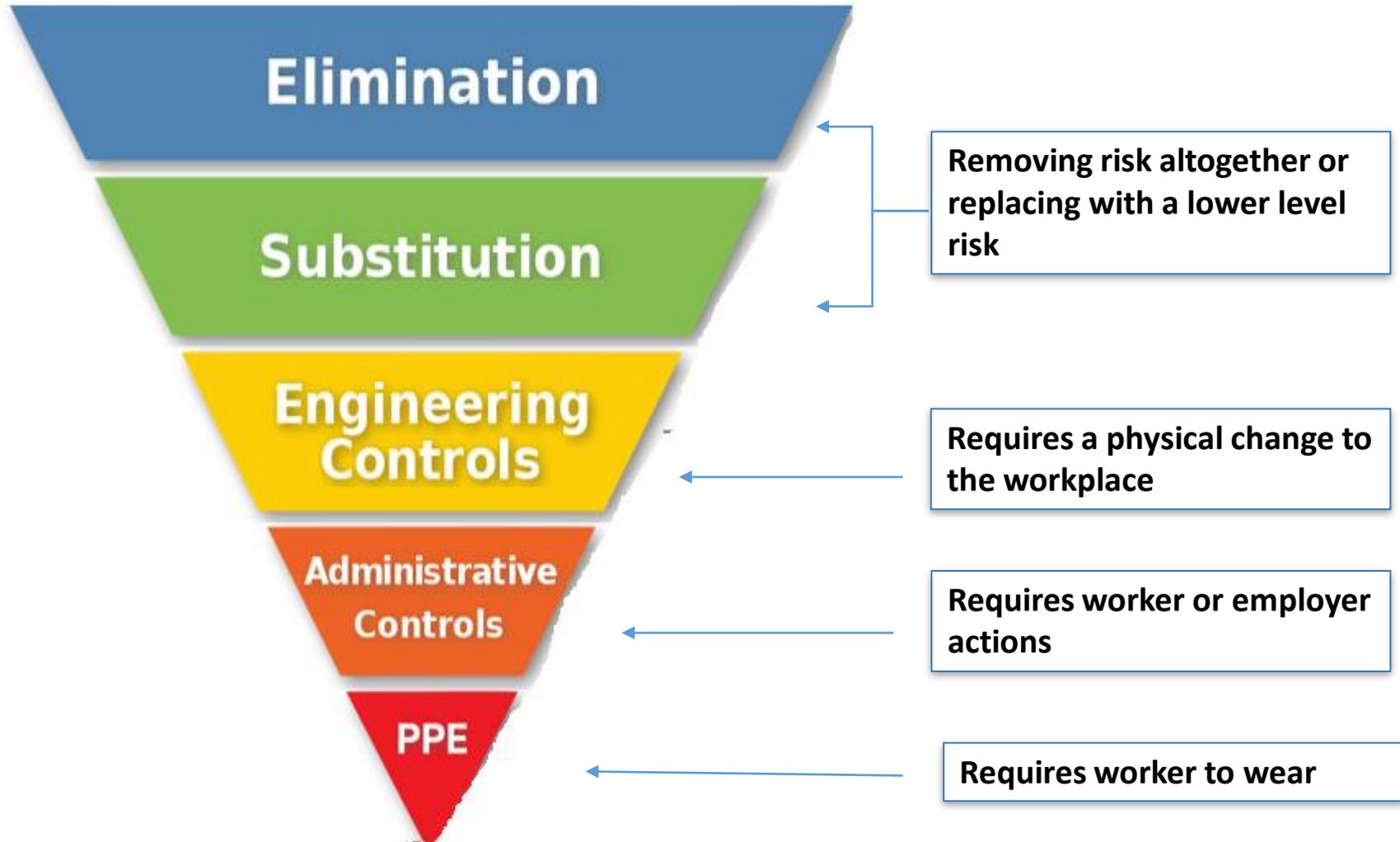


Hierarchy of controls

Most Effective



Least Effective



Think before working at heights



Can the task be performed at ground level.

If you can't



Can a physical barrier be provided

If you can't



Can the engineered work platform provided

If you can't



Can you prevent reaching to an edge

If you can't



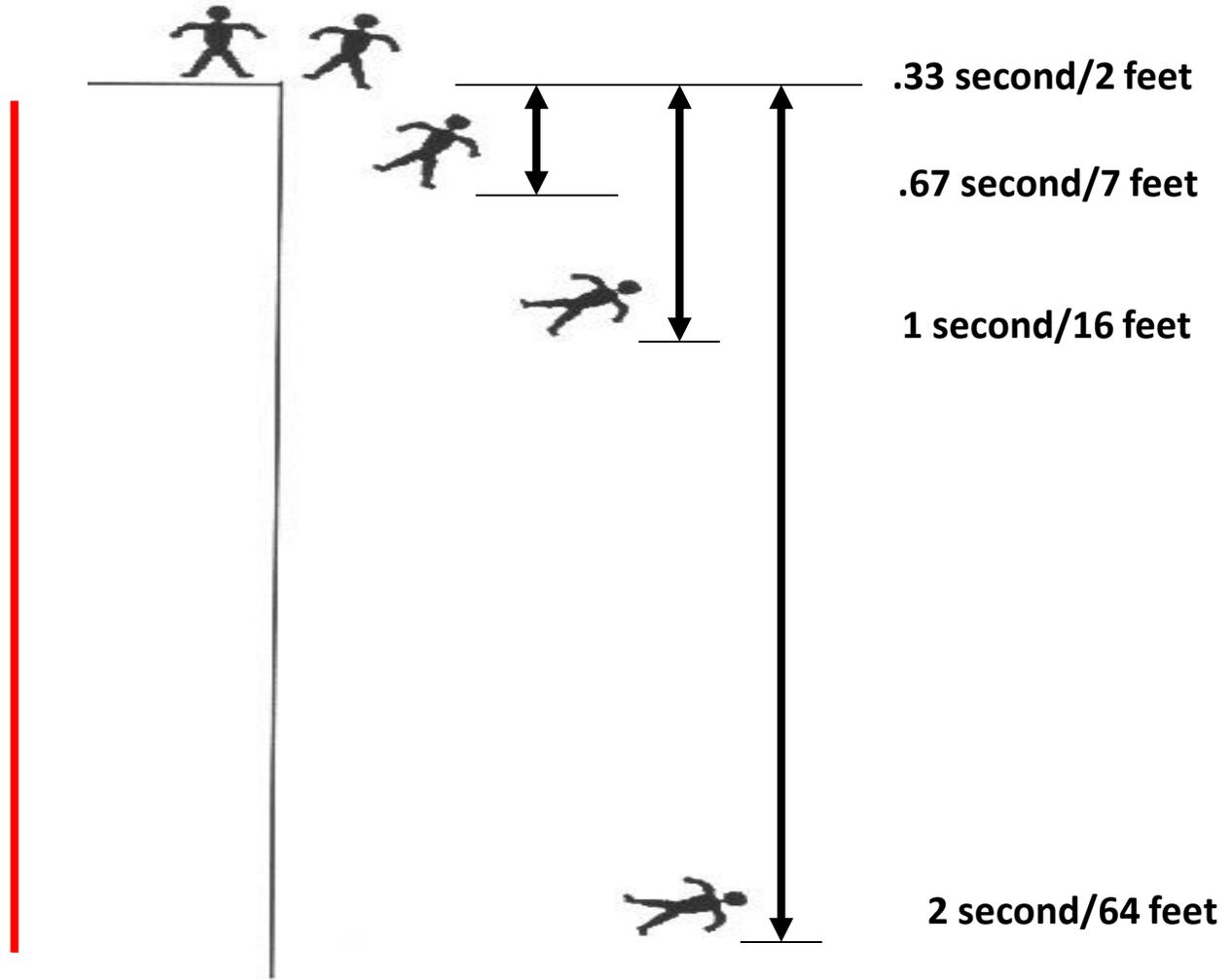
Can you use fall arrest system (PPE)



Understand the fall potential

Anatomy of Fall

- It takes most people about 1/3 of a second to become aware.
- It takes another 1/3 of a second for the body to react.
- A body can fall up to 7 feet in 2/3 of a second.



Science of Fall

Fall in Meters

0.5

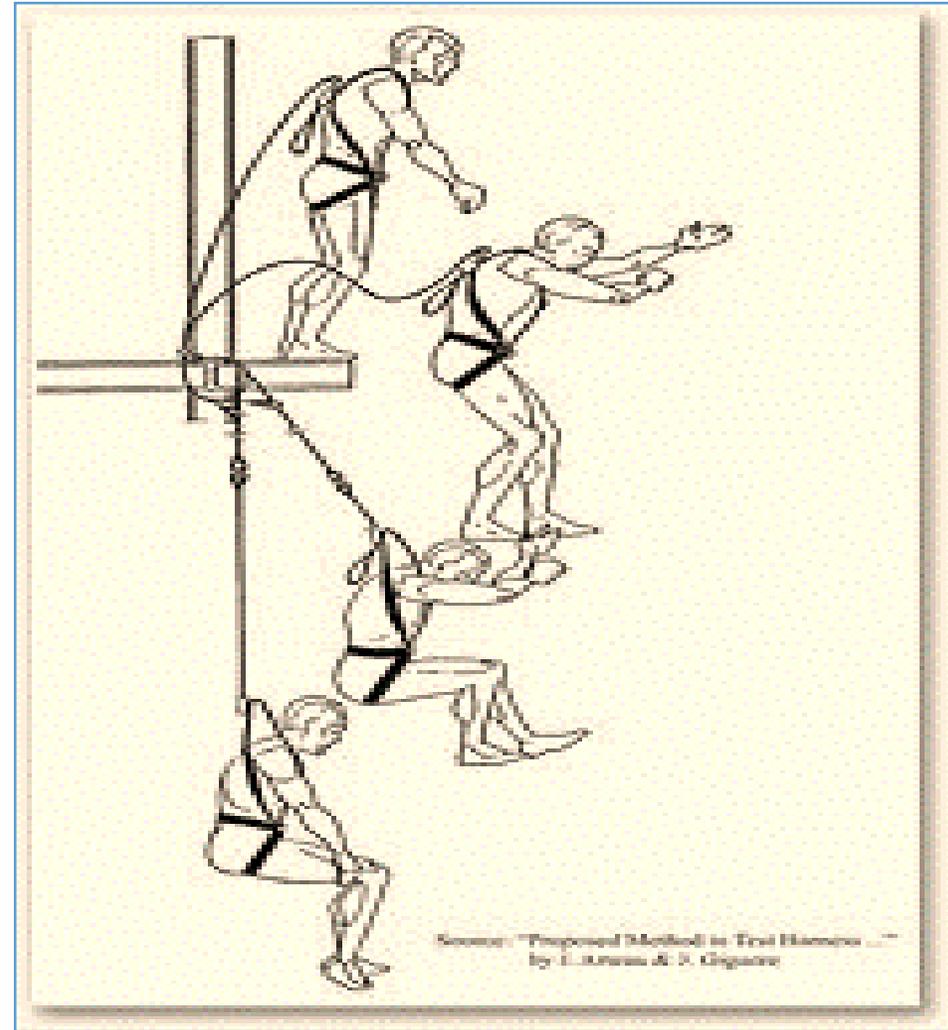
2.0

Force In kgs.

660

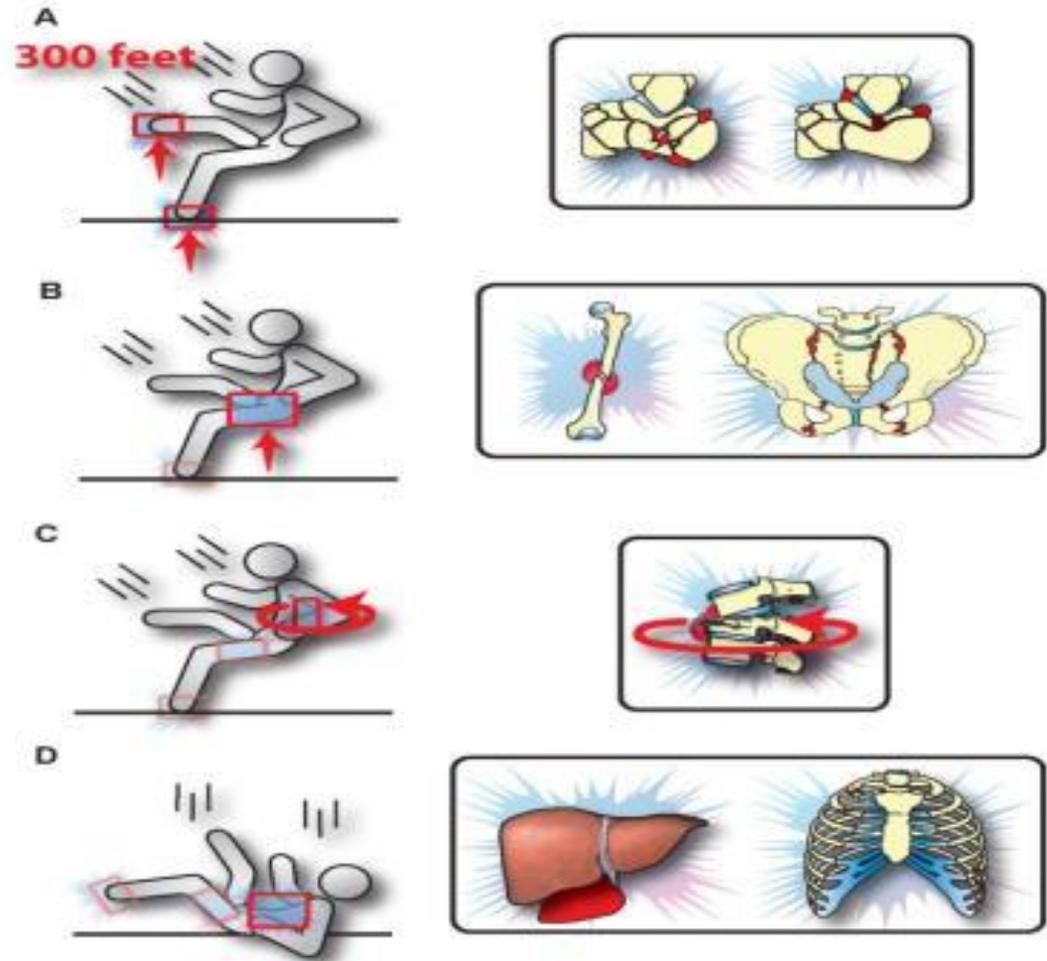
1568

A fall of 2 meter height converts to 1568 Kg force on a human body of 80 kg man.



After effects of fall

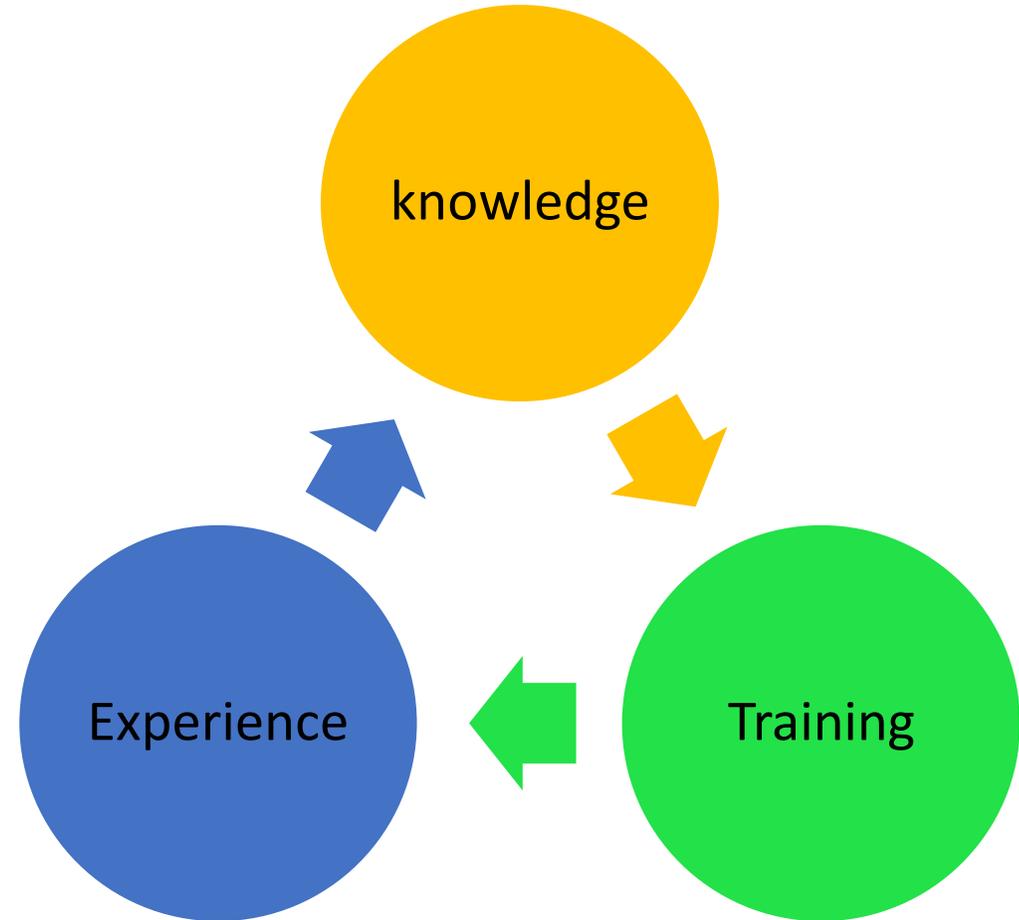
- Fracture, bone displacement
- Spinal injury
- Loss of limbs/ body parts
- Internal bleeding
- Loss of life – most common



Majority of accidents in Industrial environment are due to fall from height

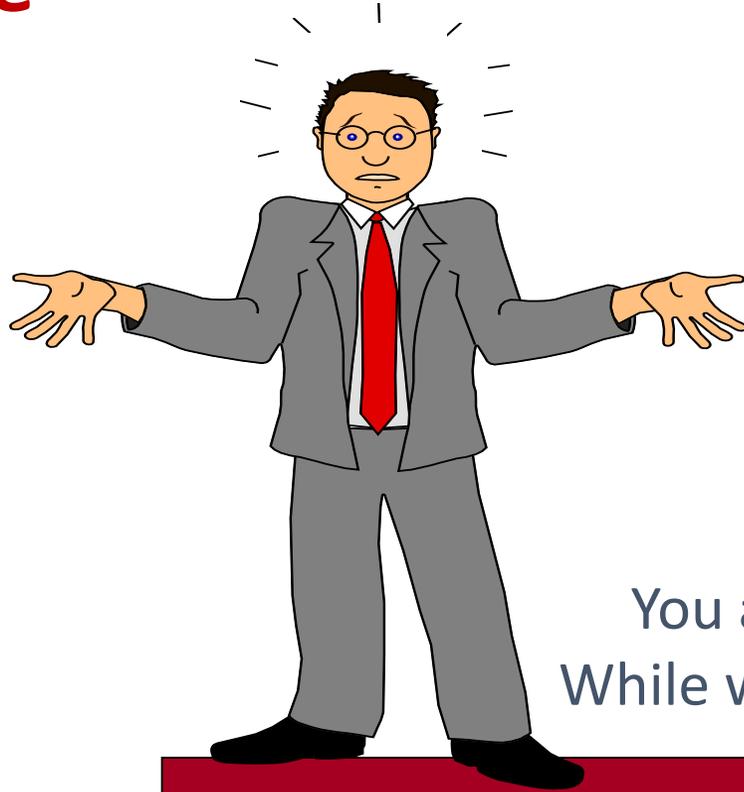
Can we prevent fall

- Anchorage point must be available
- Only trained personal must W@H.
- W@H must not be carried out during poor weather condition
- All w@H must be supervised (PTW/rescue and emergency response)



Yes we can prevent any potential fall with right discipline

Basic rule



You always need fall protection
While working >1.8 mtr potential fall

1.8 meters





Understand the fall protection

Fall protection is just ABCD

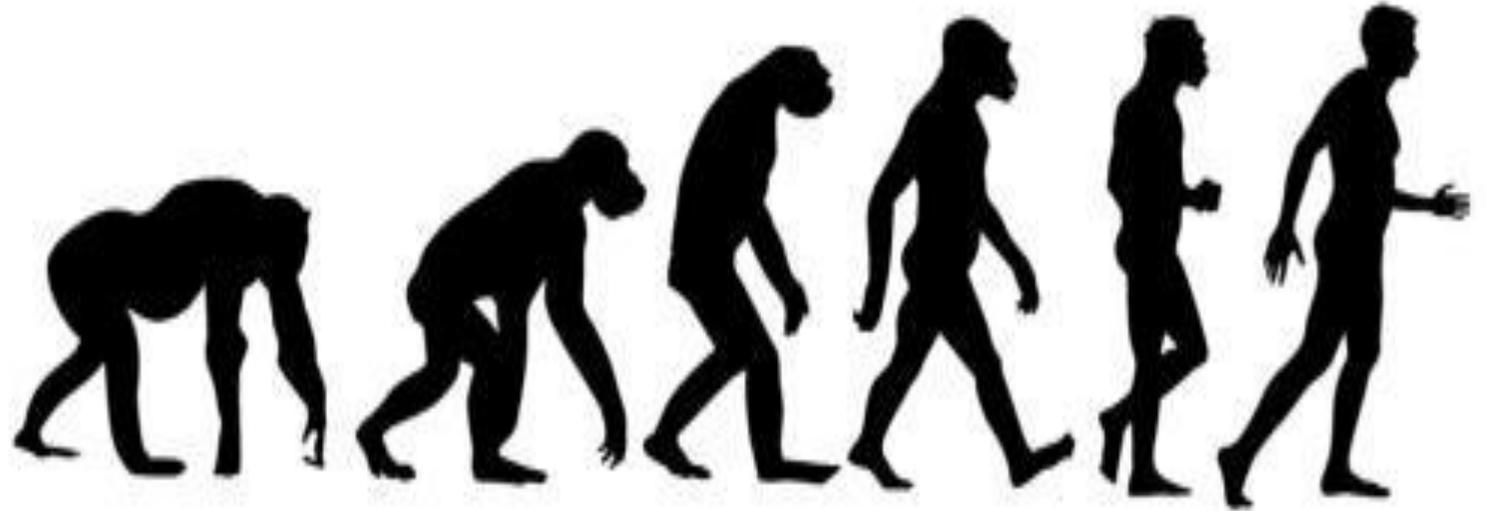
- **A**nchorage
- **B**ody Support Harness
- **C**onnecting element
- **D**escent



Evolution of Fall Protection

The developments

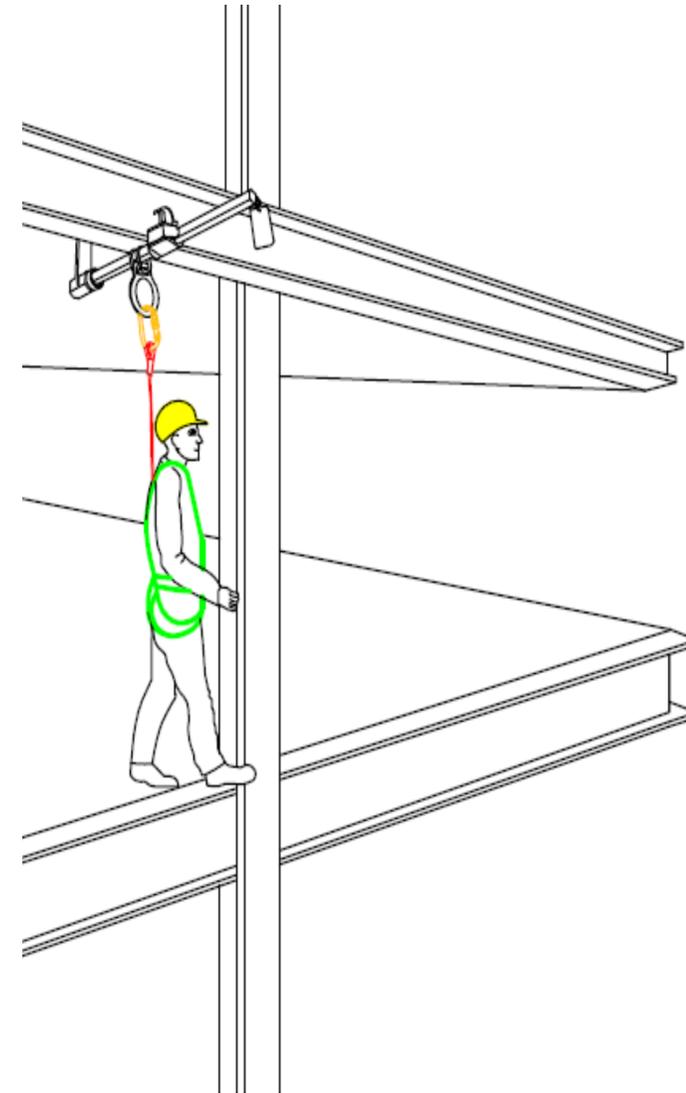
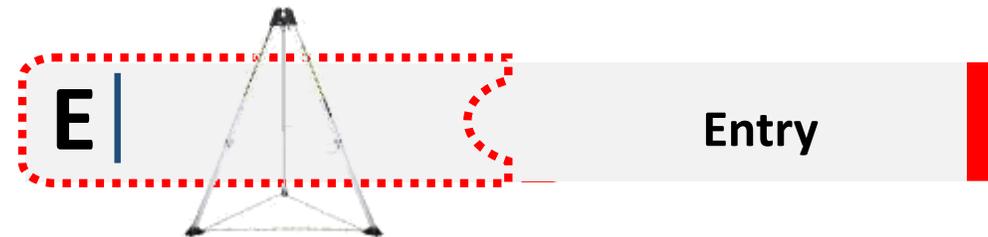
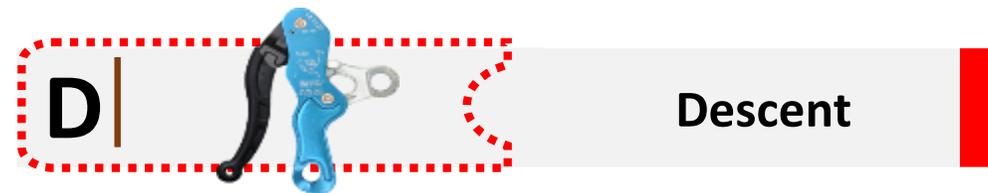
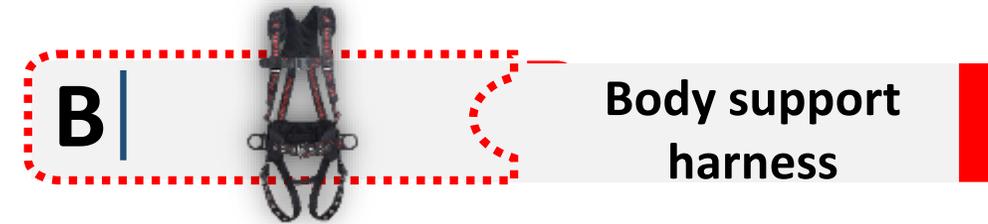
- Fall prevention
- Less injury
- Shock absorption
- Work positioning
- Rescue, Safe Access,
- Industry specific Harness



**NO
HARNESS**



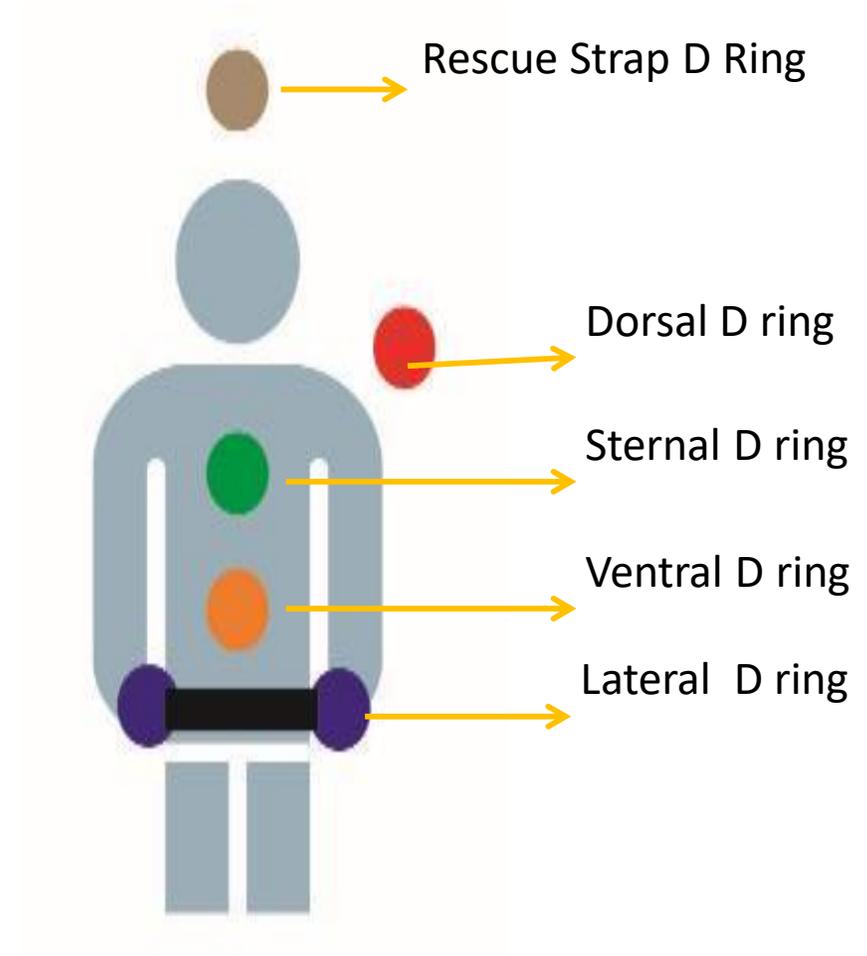
Fall Protection Components



Body Support system of any harness

Attachment in Harness

- Dorsal d ring
- Sternal d ring
- Ventral d ring
- Lateral d ring
- Rescue Strap D Ring



Evolution of Connecting Elements

Single Lanyard

Twin Lanyard

Internal shock absorbing Lanyard



Connecting Elements



Rope Grab Fall arrestors



Retractable Fall arrestors

Various Fall protections systems

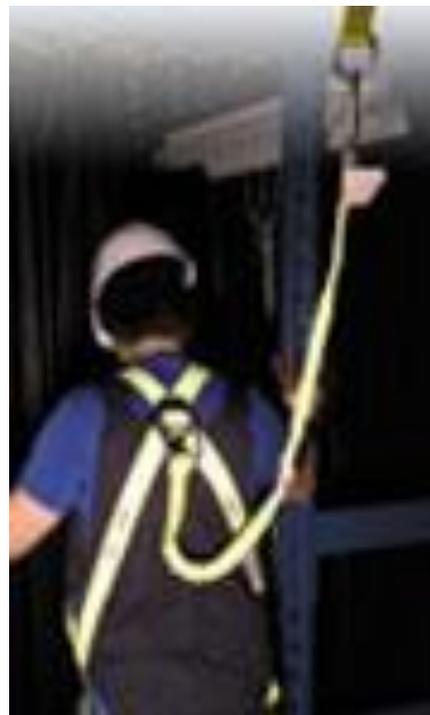
Primary fall Protection

- Scaffolding / Temporary work platform
- Guardrail Systems
- Ladders platform Covers
- Warning signs / caution tapes / lines

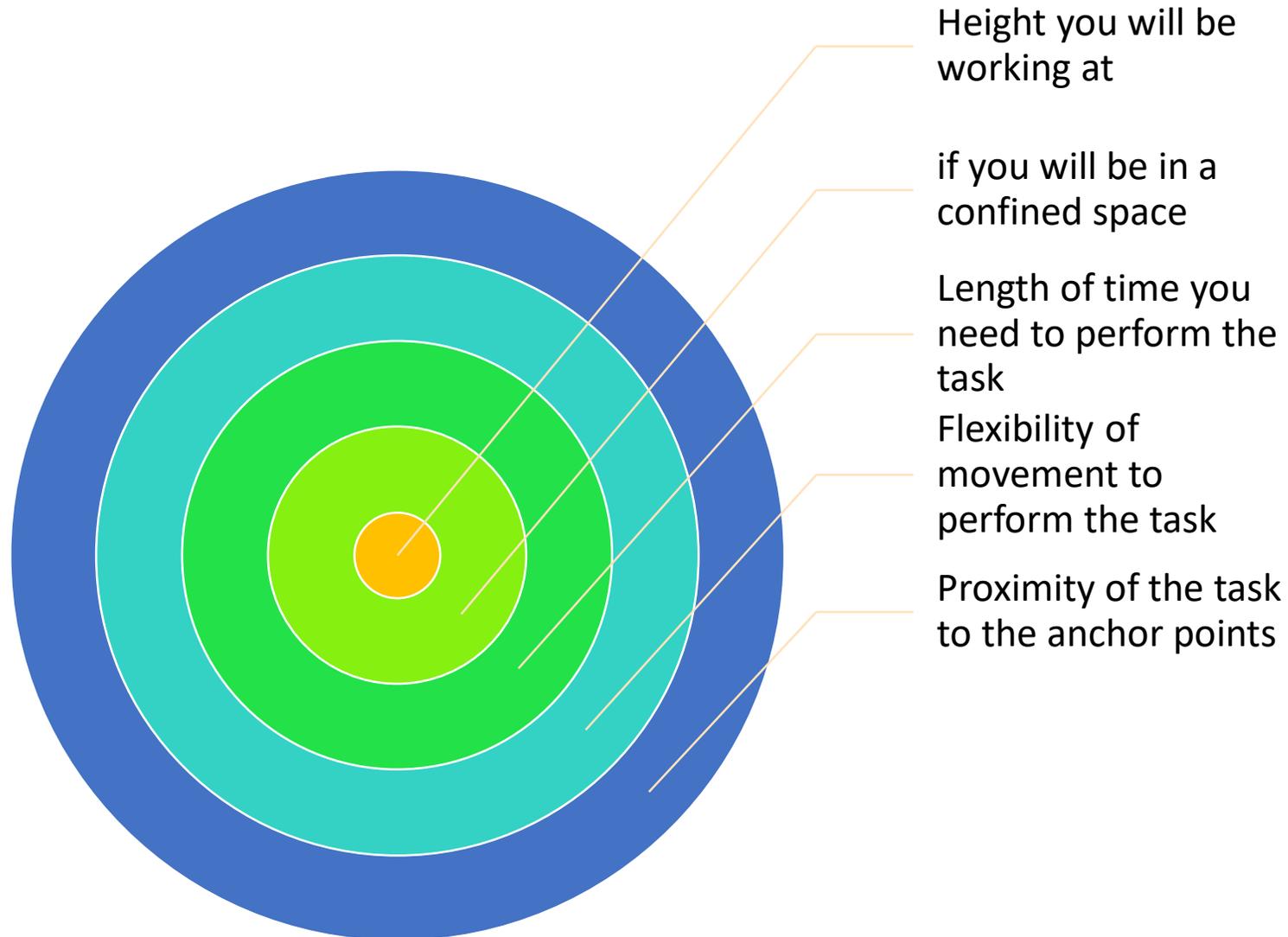


Secondary fall Protection

- Full Body Harness / Shock Absorbing Lanyards
- Anchorage Points
- Life Line System
- Retractable Life Line
- Safety Nets
- Connector Toggles



Factors to choose right fall protection equipment





Right Anchor point a game changer

Anchors



Variety of anchors



Mobile anchors



Door Anchor

Beam Anchor Trolley



Swivel Anchor



Beam Anchor

Toggle Anchor

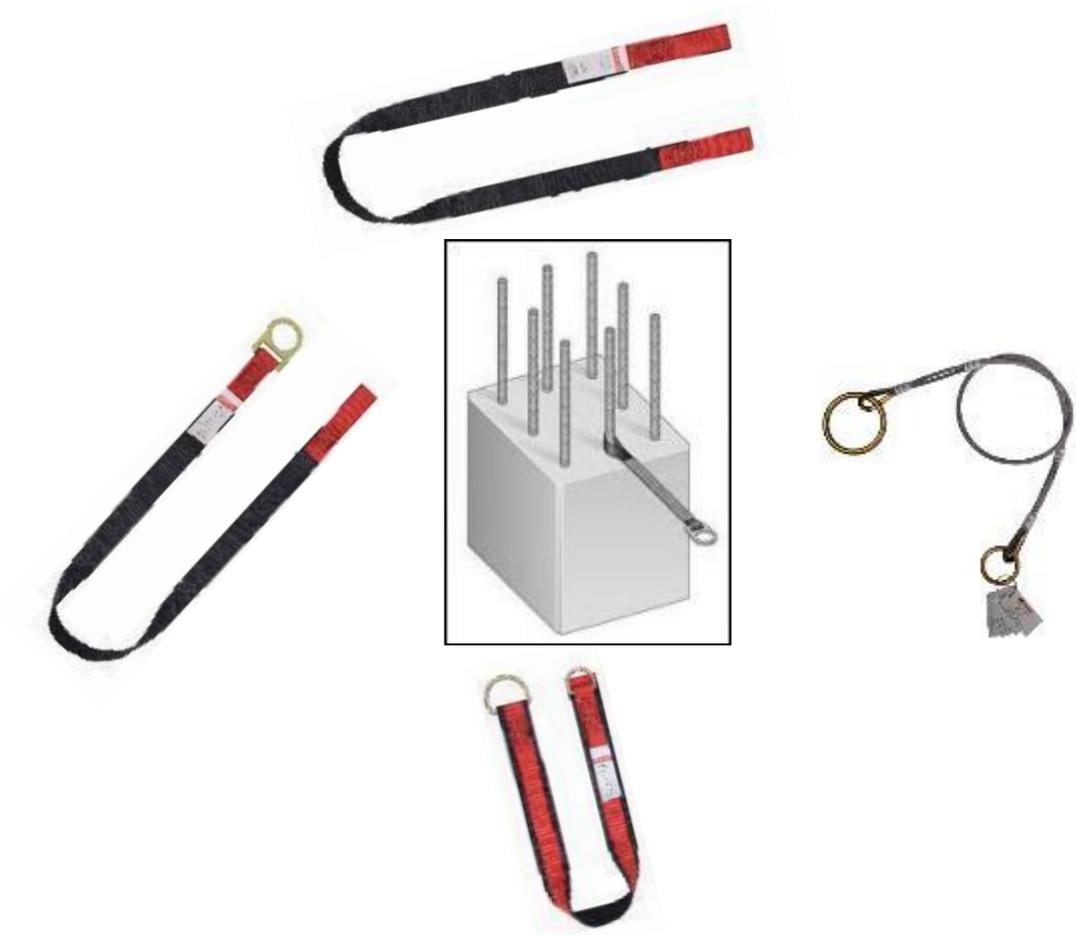


Concrete Bolt Anchor



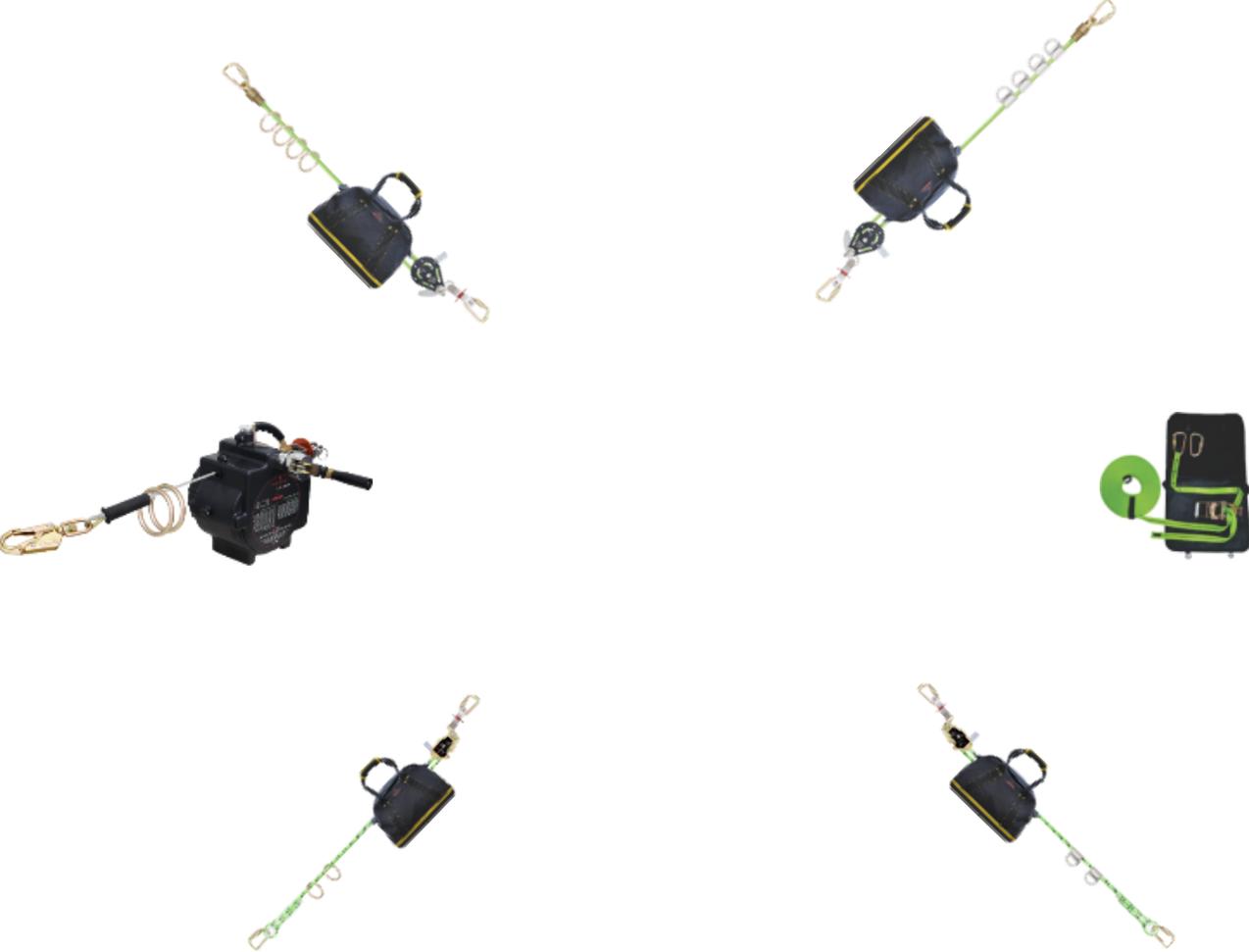
Parapet Anchor

Sling type Anchors

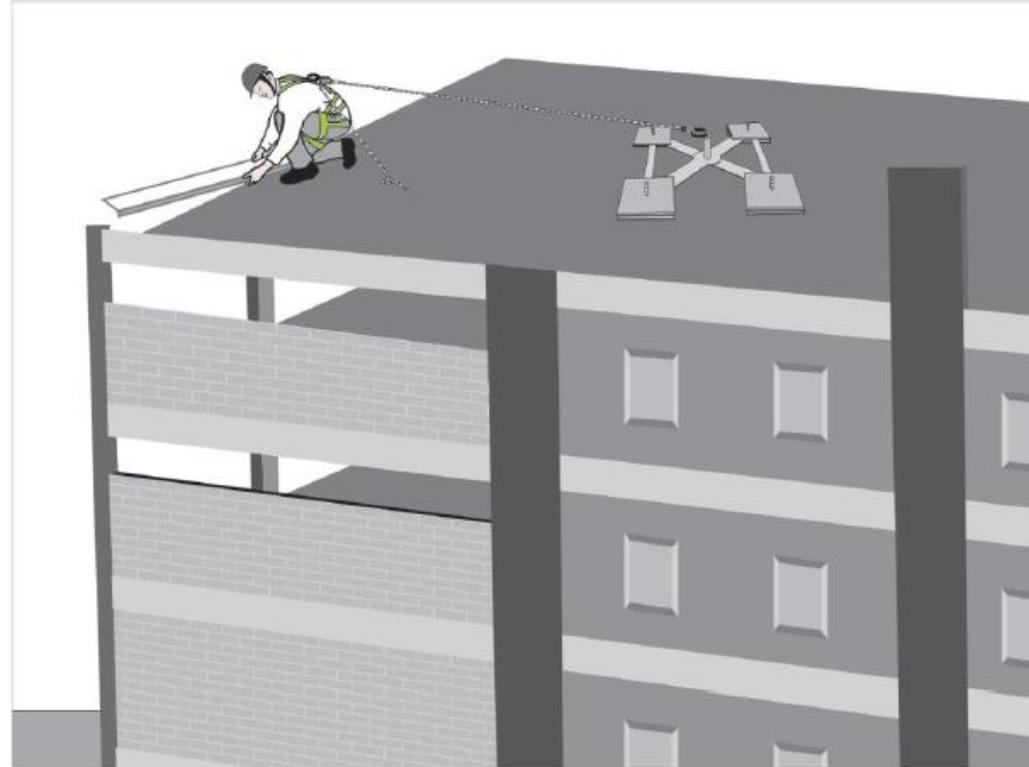
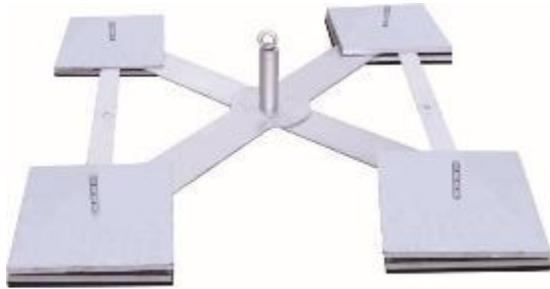


Anchorage Slings

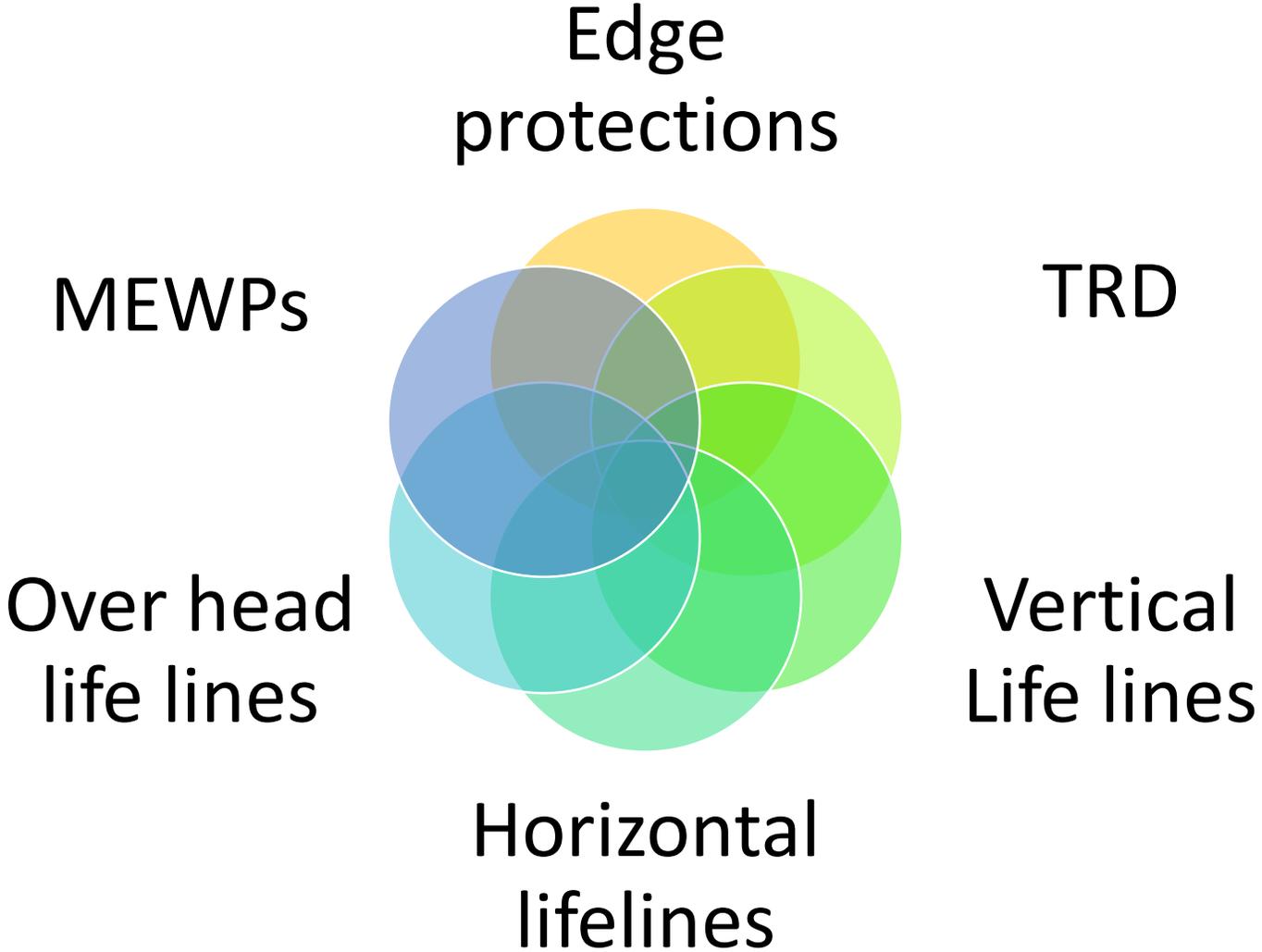
Temporary Horizontal Lifelines



Dead Weight Anchors



Type of protection systems



How to choose/calculate a correct Anchor Point

- Non-engineered 5,000lbs Approx. 22kN
- Engineered system Min. 2XMAF* (2x1800 = 3,600lbs)
 - (BS 7883: 2005 -- the anchor device shall be designed to withstand a force of at least 12kN (OSHA -- 16kN) in all directions in which a force could be applied during a fall arrest).
- Anchor Devices
 - ISO 14567:1999 PPE for protection against falls from a height – Single-point anchor devices.
 - BS EN 795:2012 Personal fall protection equipment – Anchor devices.
 - BS 7883:2005 Code of Practice for the design, selection, installation, use and maintenance of anchor devices conforming to EN 795.

Anchorage for Rescue For 2 Person 12 kN *2 = 24 kN

Further additions 24kN + 2kN per additional Person

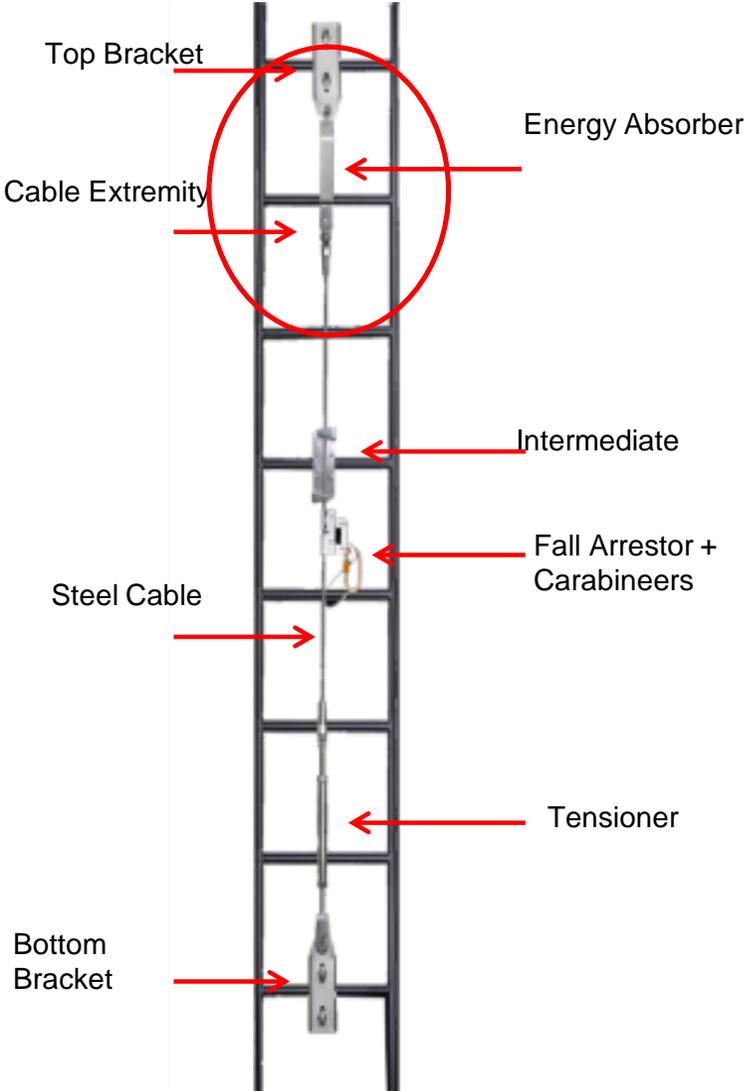
****MAF : Maximum Arrest Force)***



Anchoring devices



Fall Arrest & Travel Restrain devices



Knots



ALPINE BUTTERFLY BEND



ALPINE BUTTERFLY LOOP



BLAKE'S HITCH



BOWLINE KNOT



CHAIN SINNET



CLOVE HITCH (ROPE END)



DISTEL HITCH



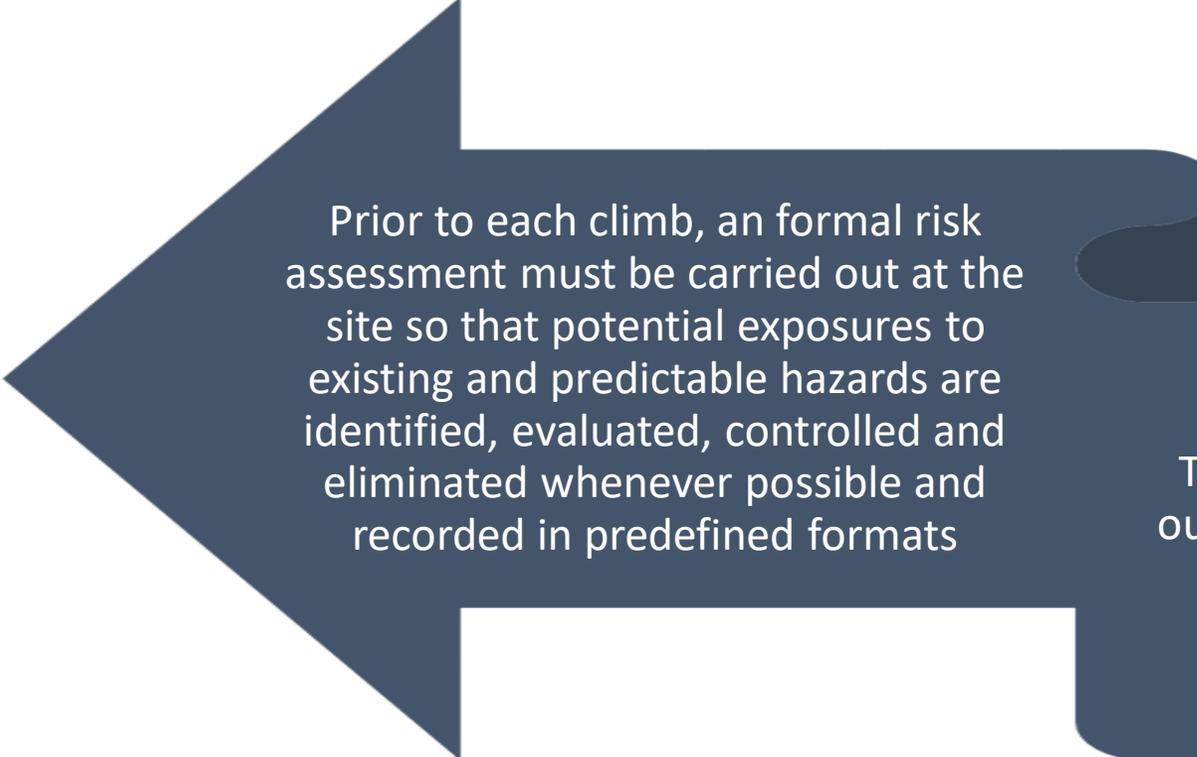
DBL ALPINE BUTTERFLY

A Correct Knot is key to success of any anchor

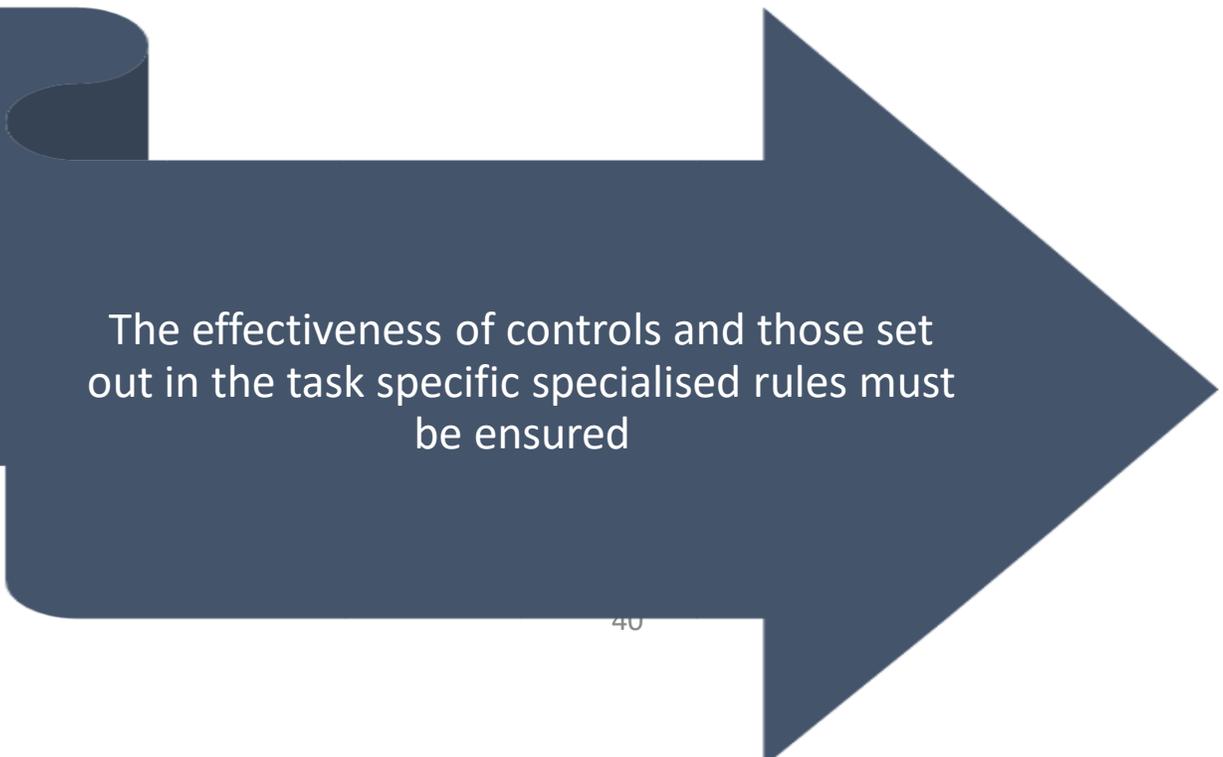


Safe approach to work at heights

Always start with a formal risk assessment



Prior to each climb, a formal risk assessment must be carried out at the site so that potential exposures to existing and predictable hazards are identified, evaluated, controlled and eliminated whenever possible and recorded in predefined formats



The effectiveness of controls and those set out in the task specific specialised rules must be ensured

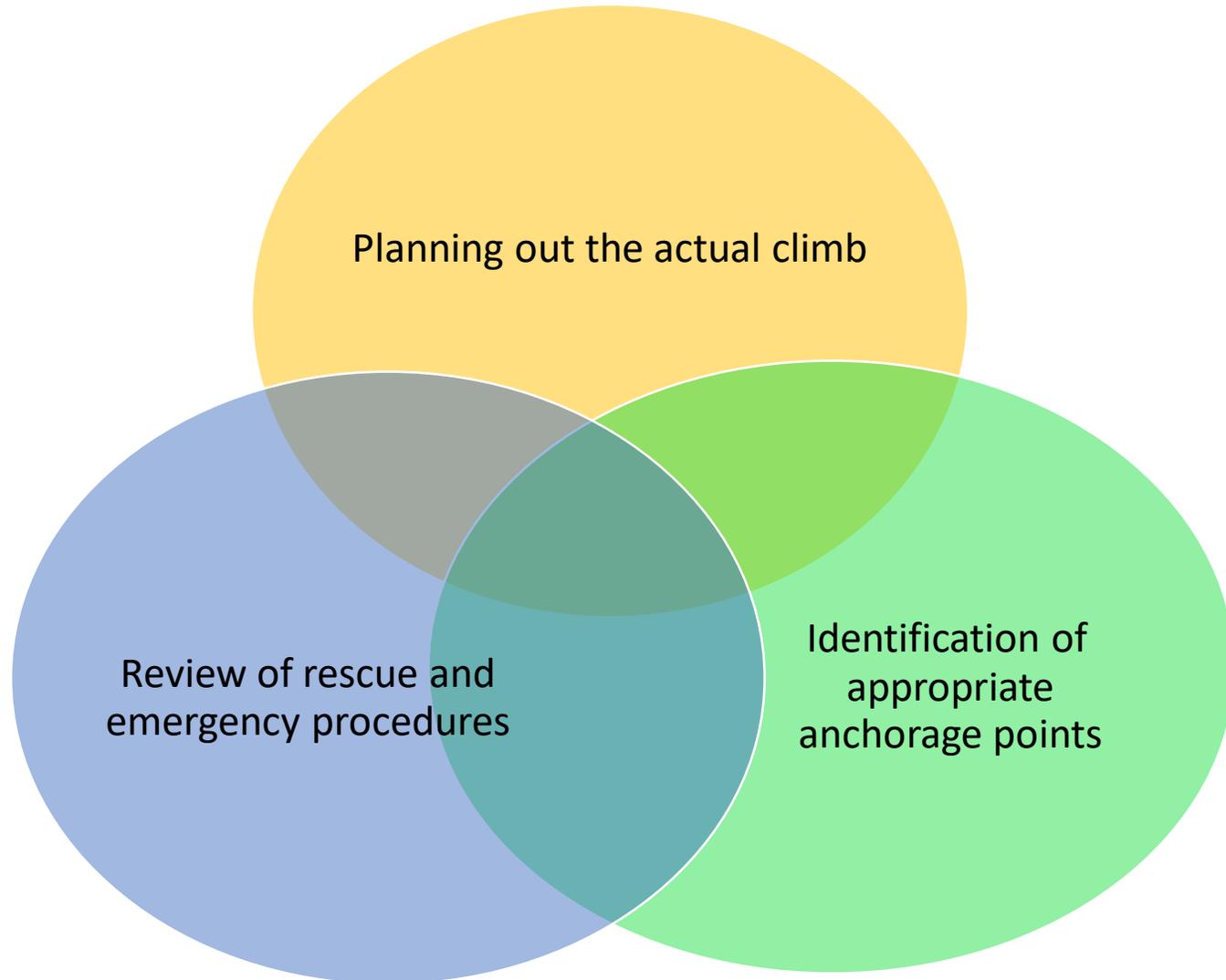
Only trained personal must perform W@H



W@H is a complex and dangerous operation that requires a high level of mental alertness, physical fitness, preparation, knowledge, experience and training

All personnel carrying out W@H must have completed company approved training courses

Tool box talk prior to the start of W@H



A toolbox talk must be carried out to ensure that all site specific hazards and control measures are understood by all concerned at site prior to start of job. This must also include

Safe Scaffolding

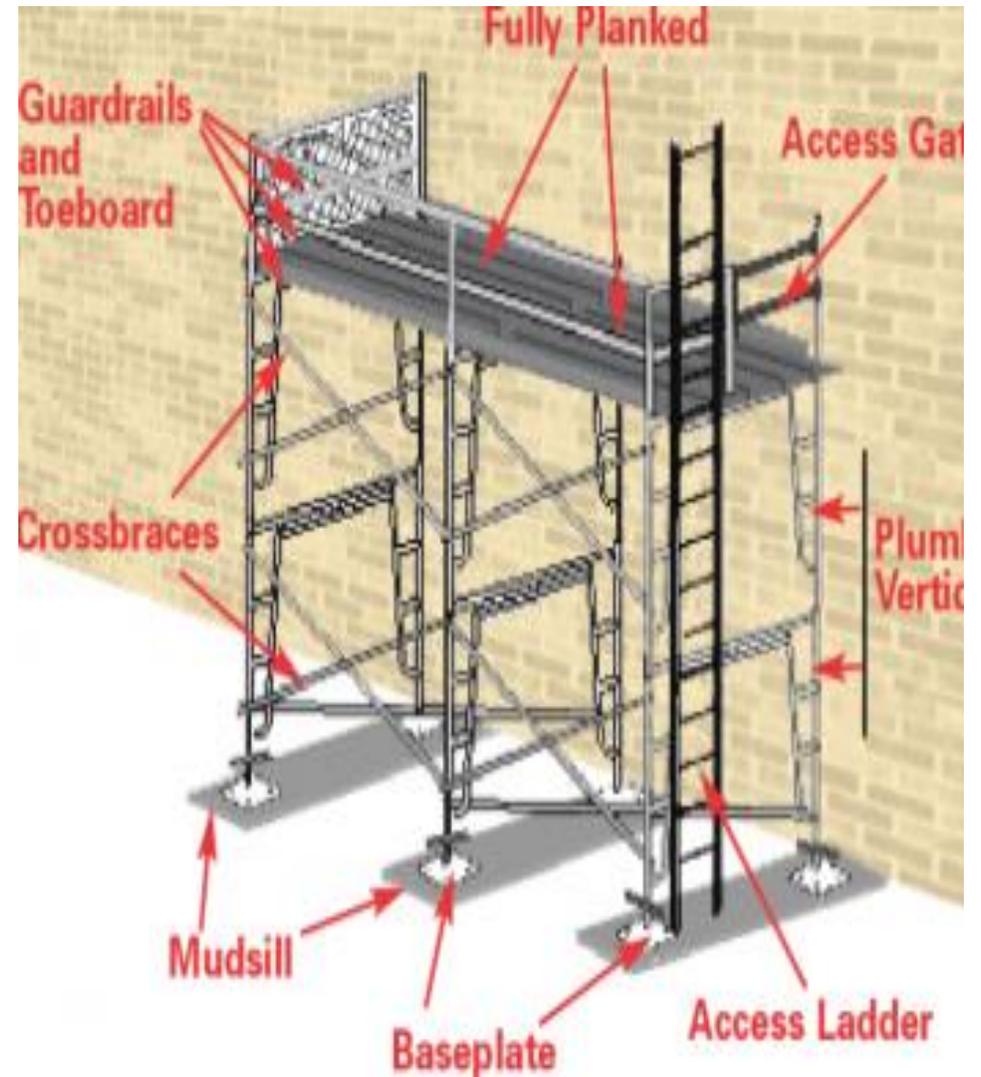
Must be anchored properly

Must be secured to adjacent structures

Must be inspected regularly during usage

Must be provided with hand rails and toe boards on the working platforms

Must be provided with safe means of access to climb the scaffolds



PPEs - only approved standards

Only approved standards PPE must be used for W@H. It must be ensured that an energy absorber is used along with full body harness while W@H

Line managers must ensure that adequate PPE is available on site for the assigned work and it is inspected prior to use. Defective or damaged PPE must not be used.

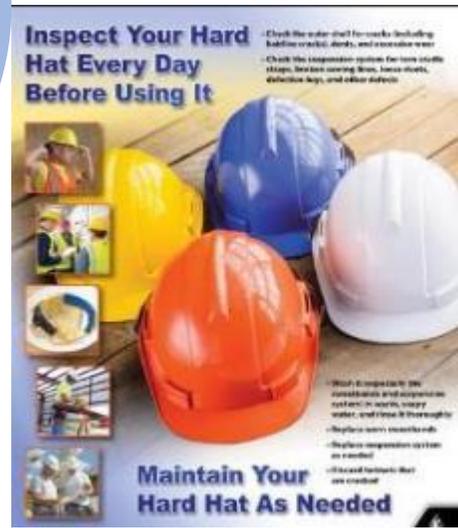
Following any fall the lanyard must be inspected thoroughly.

PPE Inspections

Daily Pre-Use inspection (before and after use by the USER)

Periodic Inspection (by In-house Competent Person)/ Annual Inspection (by 3rd Party Competent Person)

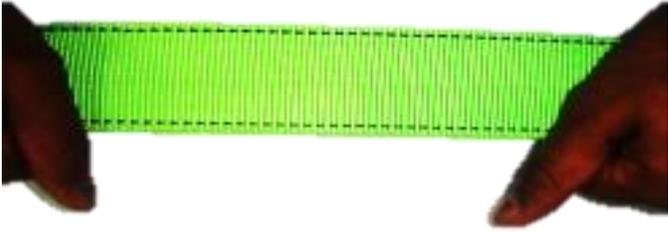
Inspected by manufacturer if packed & not being used for 3 years



Identifying Damaged PPE



What to inspect



Webbing Strap



Metal parts



look for any cuts



Plastic Parts



look for cracks, dents, & cuts/gauges



look for damage in threads & stitches

Inspection of Metal & Plastic Parts



**Dorsal D-ring deformed/
bent/ rusted**



ID plate cut



Cracks on D-ring/ buckles



Protective sleeve removed



Buckles missing/ removed

Inspection of Rope & Lanyard



Rope yarn frayed, dirty with dirt / paint



Rope / yarn cut



Signs of burning



Rope splicing open



Broken rope



Signs of UV damage or chemicals (discoloration)



Visually Inspect all parts of the Rope



Check the Label for proper covering

Rope extension above 10%

Storage & Maintenance

- Make sure equipment's are :
 - Used properly
 - Properly stored
 - In a dry & clean place
 - Eye protection - in a box / case
- Visually checked for any damage before using
- Maintenance of Metal parts
 - Washed with water and mild soap
 - Dry in shade
- Any detailed repair should be done only by the Manufacturer
- Check for Corrosion or Mechanical defects

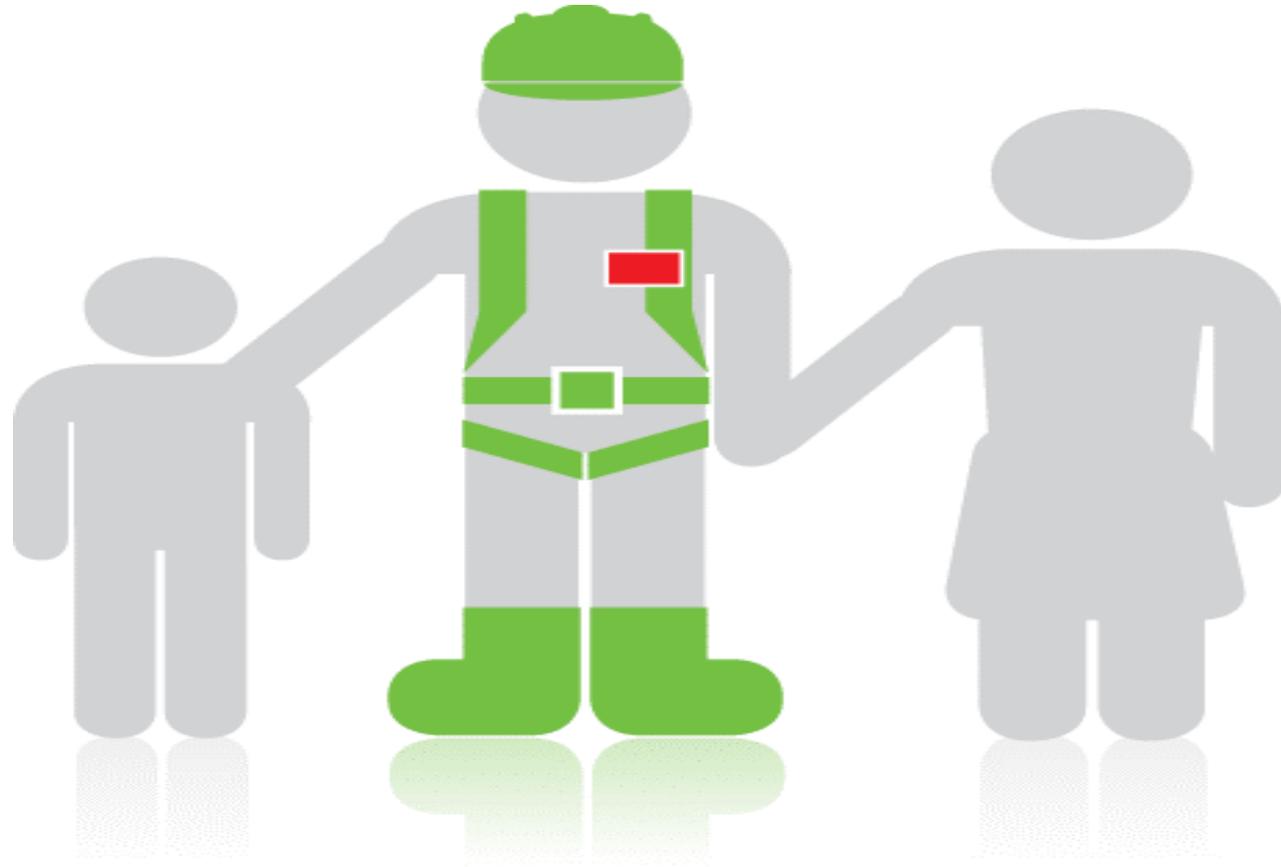


Emergency response planning for Height & Lifting

- Availability of Emergency vehicle, as feasible
- Standard first aid box
- Contact number of other available utility sources like Ambulance, police station etc.
- Emergency Contact number of local health Centre



We can get every job done safely !!!



There is no work/activity worth to harm a Human life!

WE PROMISE TO OURSELVES THAT WE WILL **WORK SAFELY AND GO HOME SAFELY**



THANK YOU FOR YOUR ATTENTION



Any Questions?